**Tool Box Handle with BOLT Cylinder**

**Removal of Old Handle**

1. **Loosen Set Screws and Remove Connecting Rod with a 1/8" Allen Wrench** (This step may not apply to all models)

2. **Drill out existing rivets (Recommended size is 3/16")**
   - Do not exceed size #16 due to risk of damage to toolbox

3. **Remove existing handle/latch assembly and gasket from toolbox.**
   - Save gasket as it will be re-used with new handle.

For Spanish and French translations, visit [HTTP://WWW.BOLTLOCK.COM/ABOUT-STRATTEC/BOLT-LITERATURE](HTTP://WWW.BOLTLOCK.COM/ABOUT-STRATTEC/BOLT-LITERATURE)

Pour instructions en français, visitez [HTTP://WWW.BOLTLOCK.COM/ABOUT-STRATTEC/BOLT-LITERATURE](HTTP://WWW.BOLTLOCK.COM/ABOUT-STRATTEC/BOLT-LITERATURE)
**CODING OF LOCK CYLINDER**

1. **Loosen Nut & Remove Lock Cylinder from New Handle**

2. **Read Warning Label and Remove It**

3. **Remove Ignition Key from Key Chain and Insert It into Lock Cylinder**

4. **Orient Lock Cylinder such that Drain Slot is Down, While Maintaining Full Key Insertion, Turn the Key 180° Clock-Wise. Do Not Pull Up or Down on Key While Coding**

5. **Key is Now in Locked Position. Rotate 90° Clockwise to Unlock**

6. **Cycle Lock 3x to Ensure Lock Cylinder was Coded Properly Leave in Locked Position When Ready to Install**

7. **Install Coded Lock Cylinder into Handle (Orient Lock Cylinder such that Drain Slot is Down) Leave Lock Cylinder in the Locked Position**

8. **Assemble Spacer from the Back Onto Lock Cylinder**

9. **Assemble Nut and Tighten (Recommended Torque is 6-10nm)**

10. **Place Lever on Tail of Lock and Use E-Clip to Secure. Use Flat Head Screwdriver to Help Fully Seat Clip**

11. **Move Connecting Rod Back into Place and Secure by Tightening Set Screws with a 1/8" Allen Wrench (This Step May Not Apply to All Models)**

**INSTALLATION OF NEW HANDLE**

1. **Place New Handle with Gasket from Old Assembly into Hole (Lock Cylinder & Nut Have Been Removed)**

2. **Align All Four Holes Prior to Riveting for Proper Installation.**

3. **Rivet Handle into Place (4x with included Rivets)**

4. **Assemble with Concave Side Against the Lever as Shown**

5. **E-Clip is Formed with a Bow**

6. **Assemble Space from the Back Onto Lock Cylinder**

7. **Place Lever on Tail of Lock and Use E-Clip to Secure. Use Flat Head Screwdriver to Help Fully Seat Clip**

8. **Move Connecting Rod Back into Place and Secure by Tightening Set Screws with a 1/8" Allen Wrench (This Step May Not Apply to All Models)**

**WARNING**

DO NOT REMOVE UNTIL READY TO CODE GRV

ONLY INSERT KEY INTENDED FOR EVERY DAY USE